Singapore Accreditation Council (SAC) CT-17 Scheme bizSAFE Risk Management Audit Man-Days Requirement

Minimum Required Audit Duration per Enterprise (On-site Mandays)

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	Construction (See Note a)			Metalworking industry (See Note a)	Shipyard (See Note a)		Oil refinery or petrochemical plant / Semiconductor wafer fabrication plant / Chemical manufacturing plant / Pharmaceutical plant / Bulk storage terminal (See Note a)	Other Industries (See Note c)			
SIZE (manpower) See Note b	Up to 200	201 to 500	>500	Any manpower size	Up to 500	>500	Any manpower size	Complexity (See table in Note c)	Up to 200	201 to 500	>500
Minimum Audit Duration	1.0	1.5	2.0	1.0	1.0	2.0	2.0	High	1.5	1.5	2.0
								Medium	0.5	1.0	1.5
								Low	0.5	0.5	1.0